

# **PCN – Process Change Notification**

Change:	GSA.8827R.A.301P21
Date:	2017/03/07
Author	Bonnie Chen

#### **Affected Products**

Model#	Part Number	Changes
GSA.8827 Phoenix LTE I-Bar 700-2800MHz with 3M Rg-174 Hirose GT21 Gray(F) with 15k ohm Resistor	GSA.8827R.A.301P21	1. Amend Details on Drawing

#### **Type of Change**

- [] Hardware Modification
- [ ] Production Process Advance

[X] Others – Amend BOM.

#### **Description of Change**

- 1. Amend Finish of Double Sided Adhesive from "White" to "Blue Liner".
- 2. Amend Material of Labels from "Coated Paper" to "PEPA".

#### Schedule

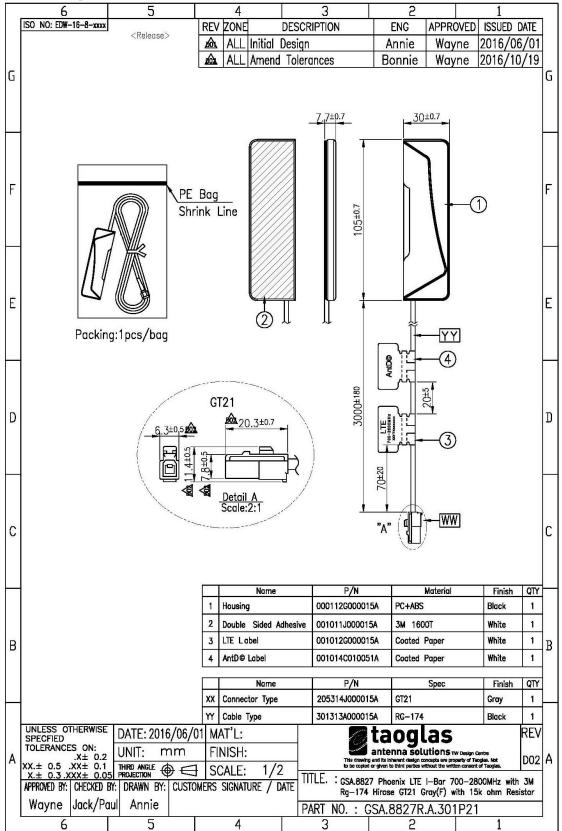
2017, March, Taoglas will provide new drawing into production.

Forecast Estimated Transition Date Mar/2017



### **Illustration of Change**

#### **Old drawing**





## New drawing

	6	5	4	3	2	1		
	ISO NO: EDW-16-8-xxxx	<release></release>	REV ZONE DESC	RIPTION	ENG APPROVE	D ISSUED D	ATE	
		(Release)	🙇 ALL Initial Design	1 A	Annie Wayne			
			🙉 ALL Amend Toler		onnie Wayne			
G			🙉 ALL Amend BOM	. В	onnie Paul	2017/03/	/03 G	
				<u>7.7±0.7</u>	30±0.7			
F	P		2 <u>E Bag</u> Shrink Line	105±0.7		0	F	
E	Packing	g:1pcs/bag					E	
D		6.3±0,5	GT21	3000±180			D	
с			المعالم الم معالم المعالم الم معالم المعالم معالم معالم معالم معالم المعالم معالم معالم معالم معالم المعالم المعالم المعالم المعالم المعالم المعالم المعالم المعالم المعالم معالم	A.	U		С	
			Name	P/N	Material	Finish		
			Housing Double Sided Adhesive (White Foam)	000112G000015A	PC+ABS	Black	1	
			LTE Label	001011J000015A 001012G000015A	3M 1600T PEPA	Blue Liner White	1 1 D	
В		<u>200</u>					$\frac{1}{1}B$	
		<u>203</u> 4	AntD© Label	001014C010051A	PEPA	White	-	
		П	Name	P/N	Spec	Finish	QTY	
Н		XX	Connector Type	205314J000015A	GT21	Gray	1	
			Cable Type	301313A000015A	RG-174	Black	1	
	UNLESS OTHERWISE SPECFIED	DATE: 2016/0	6/01 MAT'L:	🖉 ta	oglas	F	REV	
A	TOLERANCES ON: .X± 0.2 XX.± 0.5 .XX± 0.1	UNIT: mm THIRD ANGLE OF F	SCALE: 1/2	This drawing and its i to be copied or given	enna solutions TW Des nharent design concepts are property of to third parties without the written cor	of Taoglas. Not sent of Taoglas.	D03 A	
	$X \pm 0.3.XXX \pm 0.05$ APPROVED BY: CHECKED B		STOMERS SIGNATURE / DATE	ITLE. : GSA.8827 Pho	penix LTE  -Bar 700-	2800MHz with	3M	
	Wayne Jack/Paul Annie Rg=1/4 mrsse G21 Gray(P) with 1sk ohm Resistor   PART NO. : GSA.8827R.A.301P21 GSA.8827R.A.301P21							
	6	5	4	3	2	1		